14482 1 Excelents 24 1 Excelents Image: State of the state and state and state of the state and state of the state of th	J.J.	PRODUCTION LINE FOR GUARDRAIL 3 W			
940/2 1 DecolleRS 267 2 NTRODUCTION GROUP 107 3 STRADUCTION GROUP 1080/4 3 STRADUCTION GROUP 1090/4 5 MOTORIZED CONVEYOR 2002/7 UNLOADING AND STACKING BENCH M TYPE 2003/1 5 SERIES OF FORMING INCLIS 2010/1 0 SERIES OF FORMING ROLLS 2010/1 1 HYDRAULE POWER PACK 2010/1 1 HYDRAULE POWER PACK 2010/1 1 HYDRAULE POWER PACK		Production line for guardrail 3 and 2 waves		CHINES	PRODUCTION LINE FOR GU
Decenters from 2 up to 30 bannes:	/			MA	
Introduction group to the strangement. 9004 3 STRAGATENER WITH DC FEEDER 149 4 PUNCHING and CUITING BENCH Punching/studing bench w. 2 punching units and 1 cutting unit. Image: Convergence of the strangement of the s	54002		(•	
19 1	257				
Punchingkutting banch w. 2 punching units and 1 cutting unit. 18 5 240.80 6 ROLL FORMING LINE PIME TYPE Statt 0 100 mm, usedul witch 800 mm, 18 passages. 21923 7 UNLOADING AND STACKING BENCH M TYPE 24001 8 SERIES OF FORMING ROLLS 24001 8 Dortred deak with electrical installation. 24014 10 CABLE CHANNEL 36014 11 HYDRAULIC POWER PACK Finished product Finished product Foduction line for guardrail 3 and 2 waves	9004	3 STRAIGHTENER WITH DC FEEDER			
240.80 6 ROLL FORMING LINE PIME TYPE Shaft 0° 100 mm, useful width B00 mm, 18 passages.	149			•	
Shaft 2 100 mm, useful width 800 mm, 18 passages. 21023 7 UNLOADING AND STACKING BENCH M TYPE 24001 8 SERIES OF FORMING ROLLS 28103 9 CONTROL DESK Control desk with electrical installation. 28104 10CABLE CHANNEL 36014 11 HYDRAULIC POWER PACK Finished product Finished product	18	5 MOTORIZED CONVEYOR			
2401 8 SERIES OF FORMING ROLLS 28103 9 CONTROL DESK Control desk with electrical installation. 28104 10 CABLE CHANNEL 36014 11 HYDRAULIC POWER PACK Finished product Fourtauring with the forguard rail 3 and 2 waves	240.80				
28103 9 CONTROL DESK Control desk with electrical installation. 28104 10 CABLE CHANNEL 36014 11 HYDRAULIC POWER PACK Finished product Orduction line for guardrail 3 and 2 waves	21023	7 UNLOADING AND STACKING BENCH M TYPE			View of the machine
Control desk with electrical installation. 28104 10 CABLE CHANNEL 36014 11 HYDRAULIC POWER PACK Finished product Finished product Production line for guardrail 3 and 2 waves	24001	8 SERIES OF FORMING ROLLS			
36014 11 HYDRAULIC POWER PACK Finished product Finished product Production line for guardrail 3 and 2 waves	28103				
Finished product Finished product Finished product Production line for guardrail 3 and 2 waves	28104	10 CABLE CHANNEL			
N set not to be the set of the se	36014	11HYDRAULIC POWER PACK			
PM 585 ntegrappa Velit PM 500 Saturd 45045058				0	Finished product
PM sas regraph Velt PM sone state 14504 PM Nor Salat 5145058					
30° + 339 veng. into Telax tomeng. into			PM 505 ntegrappa 109 PM 505 ntegrappa Velitaly Via Nor5altar5145058 30030 304 1457 145058 Tel +39 04 1457 145058		Production line for guardrail 3 and 2 waves

SHEET METAL WORKING MACHINES

0

0



DRAIL 3 WAVES





Decoiler and loading cradle



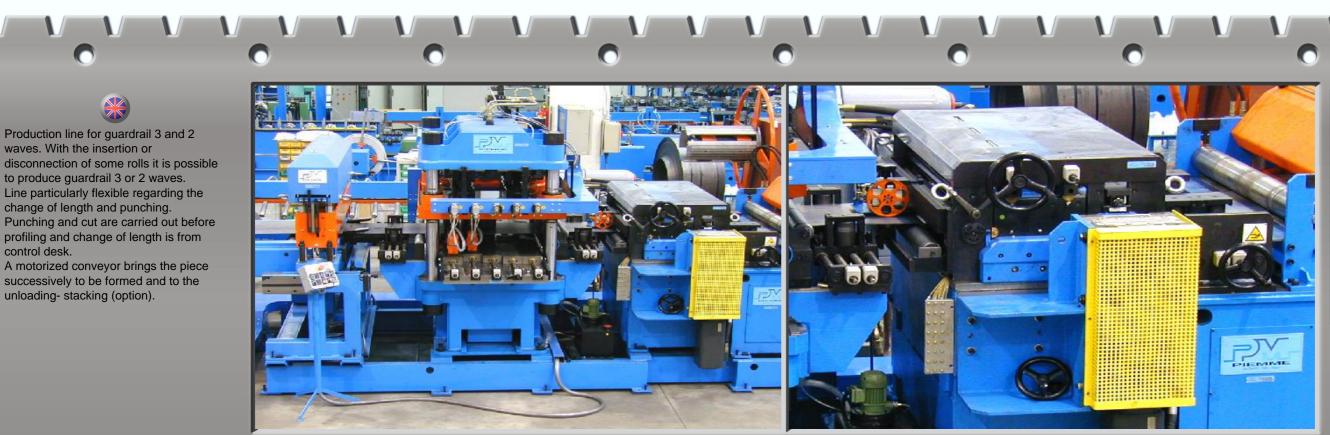


52002

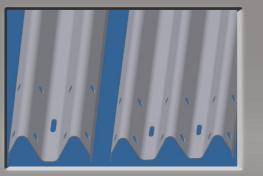
PIEMME

PRODUCTION LINE FOR GUARDRAIL 3 WAVES

Production line for guardrail 3 and 2 waves



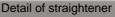
View of straightener and punching bench



Three-dimensional representation of the products



Detail of roll forming line

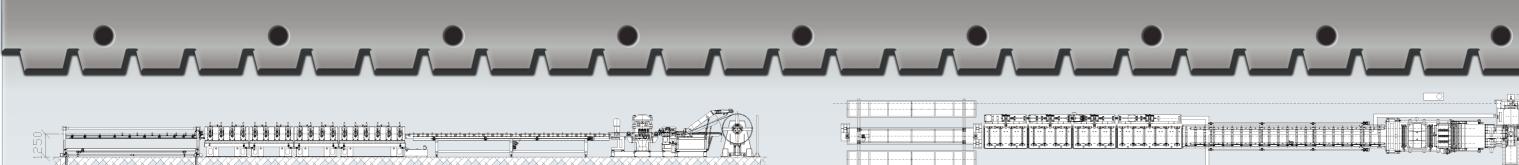




Unloading conveyor with stacker



Control panel





Decoiler capacity	10	t			
Useful width:	800	mm			
Minimum length of pieces	1000	mm			
Maximum length of pieces	5000	mm			
Material: Fe 52 (for guardrail)					
Thickness (for guardrail)	3	mm			
Thickness (for post)	6	mm			
Line speed:	~12	mt/1'			
*					

