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940/2       1       DecolleRS         267       2       NTRODUCTION GROUP         107       3       STRADUCTION GROUP         1080/4       3       STRADUCTION GROUP         1090/4       5       MOTORIZED CONVEYOR         2002/7       UNLOADING AND STACKING BENCH M TYPE         2003/1       5       SERIES OF FORMING INCLIS         2010/1       0       SERIES OF FORMING ROLLS         2010/1       1       HYDRAULE POWER PACK         2010/1       1       HYDRAULE POWER PACK         2010/1       1       HYDRAULE POWER PACK		Production line for guardrail 3 and 2 waves		CHINES	PRODUCTION LINE FOR GU
Decenters from 2 up to 30 bannes:	/			MA	
Introduction group to the strangement.         9004       3 STRAGATENER WITH DC FEEDER         149       4 PUNCHING and CUITING BENCH         Punching/studing bench w. 2 punching units and 1 cutting unit.       Image: Convergence of the strangement of the s	54002		(	•	
19       1	257				
Punchingkutting banch w. 2 punching units and 1 cutting unit.   18 5   240.80 6   ROLL FORMING LINE PIME TYPE   Statt 0 100 mm, usedul witch 800 mm, 18 passages.   21923 7   UNLOADING AND STACKING BENCH M TYPE   24001 8   SERIES OF FORMING ROLLS   24001 8   Dortred deak with electrical installation.   24014 10 CABLE CHANNEL   36014 11 HYDRAULIC POWER PACK   Finished product Finished product Foduction line for guardrail 3 and 2 waves	9004	3 STRAIGHTENER WITH DC FEEDER			
240.80       6       ROLL FORMING LINE PIME TYPE         Shaft 0° 100 mm, useful width B00 mm, 18 passages.	149			•	
Shaft 2 100 mm, useful width 800 mm, 18 passages.         21023       7 UNLOADING AND STACKING BENCH M TYPE         24001       8 SERIES OF FORMING ROLLS         28103       9 CONTROL DESK Control desk with electrical installation.         28104       10CABLE CHANNEL         36014       11 HYDRAULIC POWER PACK         Finished product         Finished product	18	5 MOTORIZED CONVEYOR			
2401 8 SERIES OF FORMING ROLLS   28103 9 CONTROL DESK Control desk with electrical installation.   28104 10 CABLE CHANNEL   36014 11 HYDRAULIC POWER PACK   Finished product Fourtauring with the forguard rail 3 and 2 waves	240.80				
28103       9 CONTROL DESK Control desk with electrical installation.         28104       10 CABLE CHANNEL         36014       11 HYDRAULIC POWER PACK         Finished product         Orduction line for guardrail 3 and 2 waves	21023	7 UNLOADING AND STACKING BENCH M TYPE			View of the machine
Control desk with electrical installation.         28104       10 CABLE CHANNEL         36014       11 HYDRAULIC POWER PACK         Finished product         Finished product         Production line for guardrail 3 and 2 waves	24001	8 SERIES OF FORMING ROLLS			
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## SHEET METAL WORKING MACHINES

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## DRAIL 3 WAVES





Decoiler and loading cradle



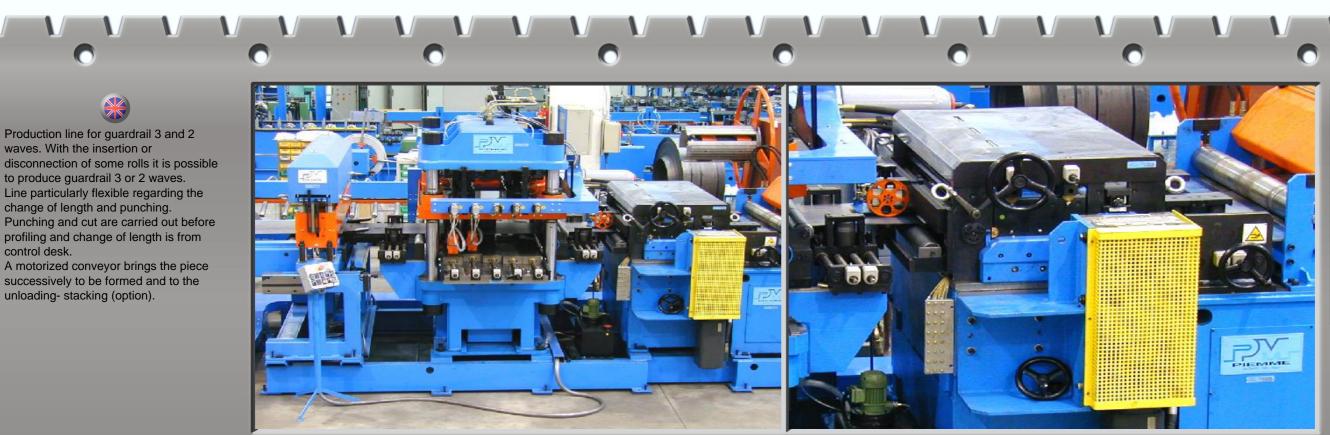


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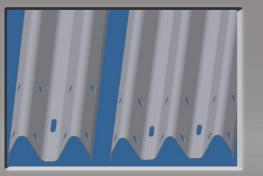
## PIEMME

## **PRODUCTION LINE FOR GUARDRAIL 3 WAVES**

Production line for guardrail 3 and 2 waves



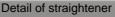
View of straightener and punching bench

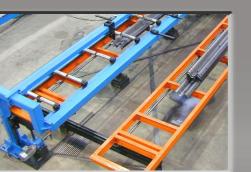


Three-dimensional representation of the products



Detail of roll forming line



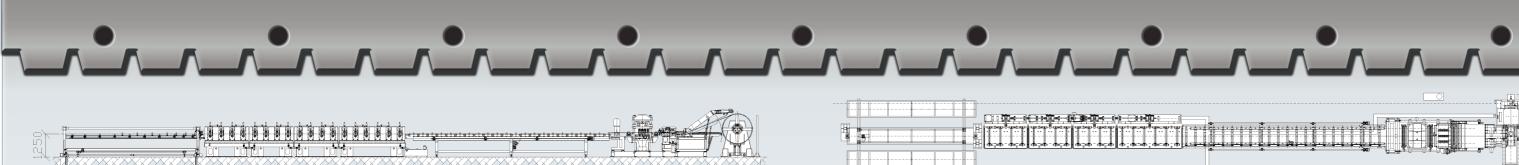


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Unloading conveyor with stacker



Control panel





Decoiler capacity	10	t			
Useful width:	800	mm			
Minimum length of pieces	1000	mm			
Maximum length of pieces	5000	mm			
Material: Fe 52 (for guardrail)					
Thickness (for guardrail)	3	mm			
Thickness (for post)	6	mm			
Line speed:	~12	mt/1'			
*					

