J.S.	PRODUCTION LINE F.SIDE-MEMBER		-	
	Production line for side-members for truck	ks	MACHINES	PRODUCTION LINE F.SIDE-MEM
540021	1 DECOILER 10 t		0	
21 3Q	2 LOADING CRADLE 3 PINCH ROLL AND INTRODUCER			
4\$	4 <u>STRAIGHTENER</u>		•	
5M 6A	5 FEEDER WITH ROLLS 6 MECHANICAL PRESS – FLEXIBLE PUNCHING			
A7	7 ROLL FORMING LINE PME TYPE Shaft Ø 140 mm, 16 passages.		•	View of the machine
24001 313	8 SERIES OF FORMING ROLLS 9 FIX HYDRAULIC CUTTING PRESS			
10F	10TRANSPORT ROLLS AND MARKING		•	
A11F 169	11 LASER FOR NOTCHING AND FOR HOLES 12 UNLOADING BENCH WITH CHUTE			Finished products
251-252	13 <u>CONTROL DESK W. ELECTRICAL INSTALLATION</u>	25 .eqrapp <sup>2</sup> ,10 <sup>9</sup> /e/law		Production line for side-members for trucks
		PM \$30 nte92anc 450,050 Via Non Sal2anc 450,050 3030, 30 04 157,145,050 30030, 30 04 157,145 30030, 30 04 157,145 3004 157,145 Te1 + 39 meng.info Fax + 39 meng.info Fax + 39 meng.info Fax + 39 meng.info Pm@pmeng.info		

### SHEET METAL WORKING MACHINES

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## MBERS F. TRUCKS





Decoiler





# PIEMME

#### **PRODUCTION LINE F.SIDE-MEMBERS F. TRUCKS**

Production line for side-members for trucks



## \*

Particularly suitable line for the production of punched profiles made of high thickness (10 mm) material with high resistance.

Already at the strip introduction we have tight pinch-rolls and particular coil introduction.

On the high powered press (400 tons) we have a flexible punching system which allows to change the position of holes both longitudinally and transversally. The line has a hole-controlling device. Another characteristic is a special cut with holes carried out by 3D laser which allows holes and cuts in any position with high precision.

As option it is possible to have the insertion of tapering and stacking.

15005





Press

Roll forming line



Detail of the hydraulic cutting press



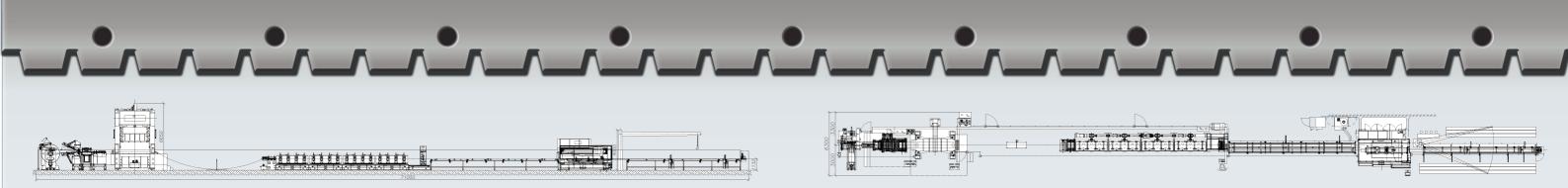
Detail of laser cutting unit







Control panels





Useful width roll forming line	700	mm		
High resistance material				
Material thickness:	6-10	mm		
Decoiler capacity	10	t		
Min. int. Ø of coils				
	500	mm		
Max. int. Ø of coils	600	mm		